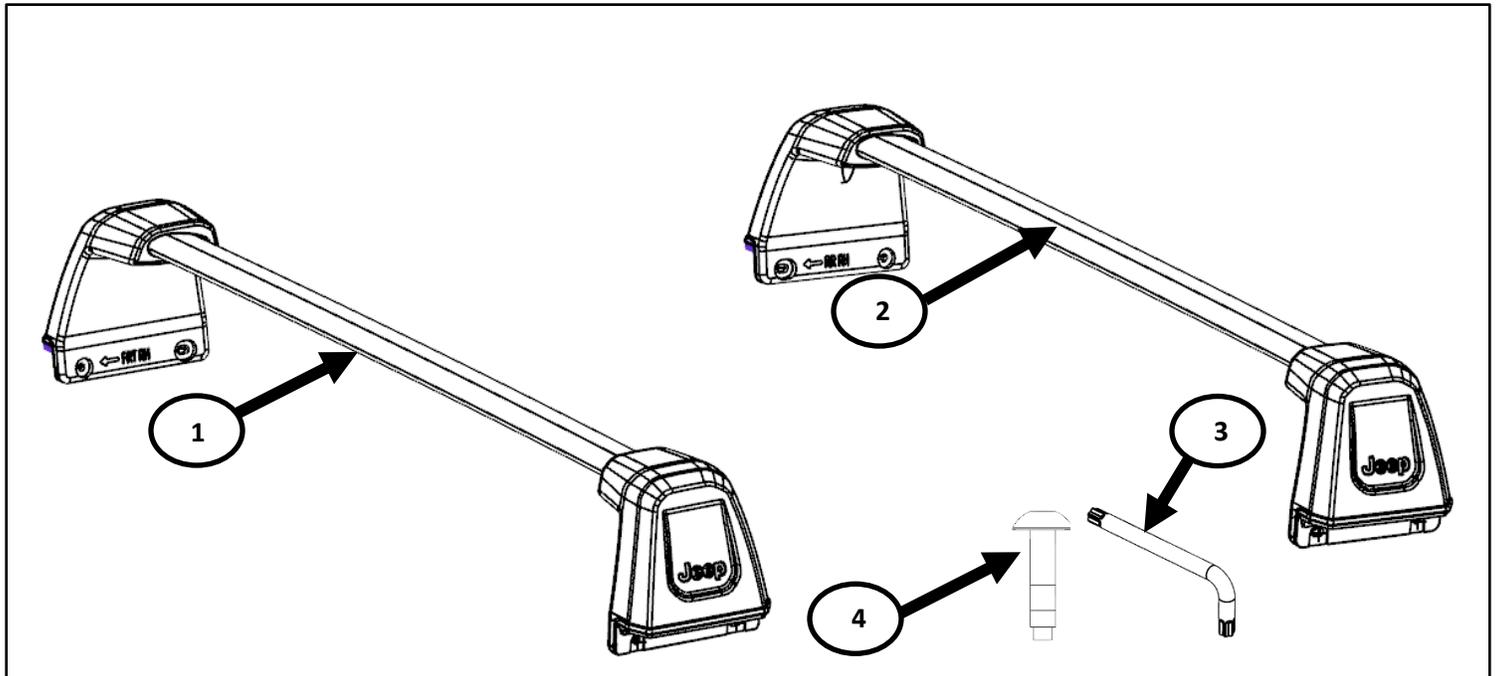




# CROSSBAR KIT

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Call Out	Description	Quantity	Service Part (Y/N)	Part Number
1	FRONT Crossbar Assembly	1	N	--
2	REAR Crossbar Assembly	1	N	--
3	T30 Torx wrench	1	Y	
4	T30 Torx bolts	8	Y	
5	Installation Instructions	1	Y	

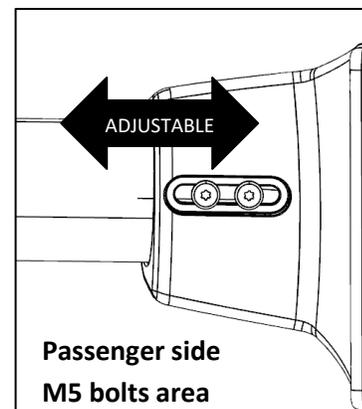
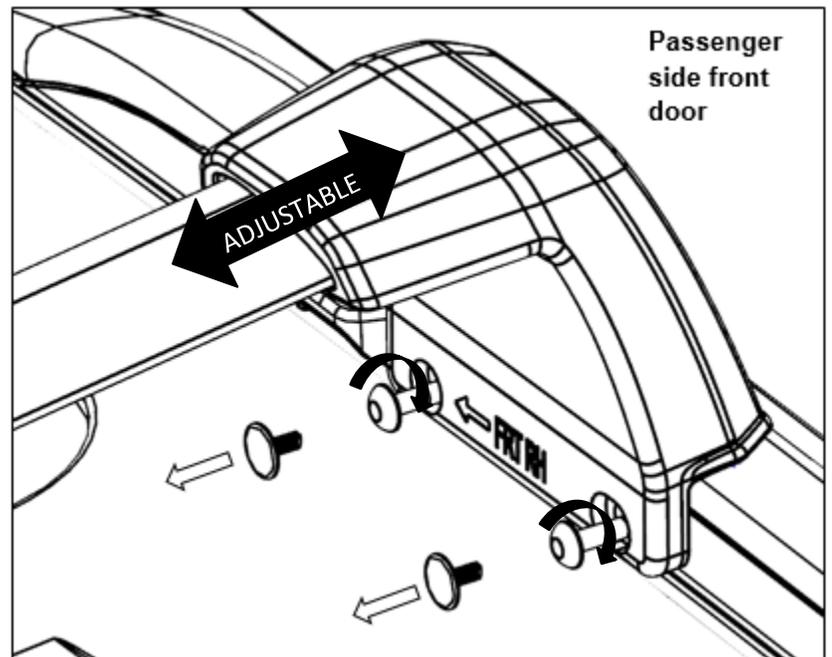
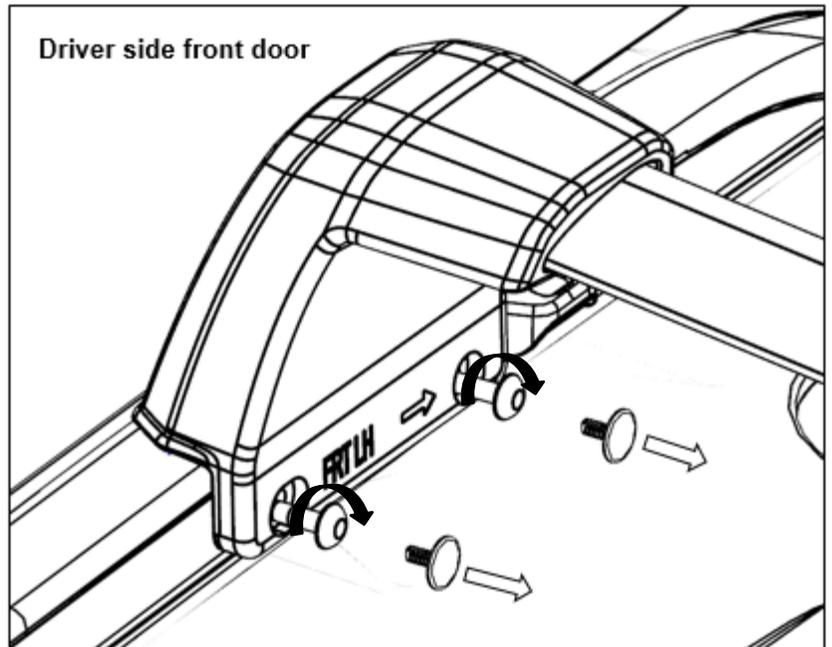
## PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS AND NOTES:

- **MAX PAYLOAD is: 75KG or 165LBS. Do not overload.**
- Dealer installation recommended.
- Removal and re-installation of cross bars requires purchase of new M6 bolts or the re-application of thread locking adhesive such as LOCTITE 242 or equivalent.
- Do not attempt to adjust fasteners on the underside of the castings. Fasteners are pre-adjusted to the proper torque requirement by the manufacturer.
- Make sure sunroof is in closed position during installation process.
- Protect painted area on the vehicle roof under crossbars by placing a piece of cloth under crossbars to prevent scratch damage
- **Recommendation – Remove cross bars when not in use for extended periods of time**

## INSTALLATION PROCEDURE:

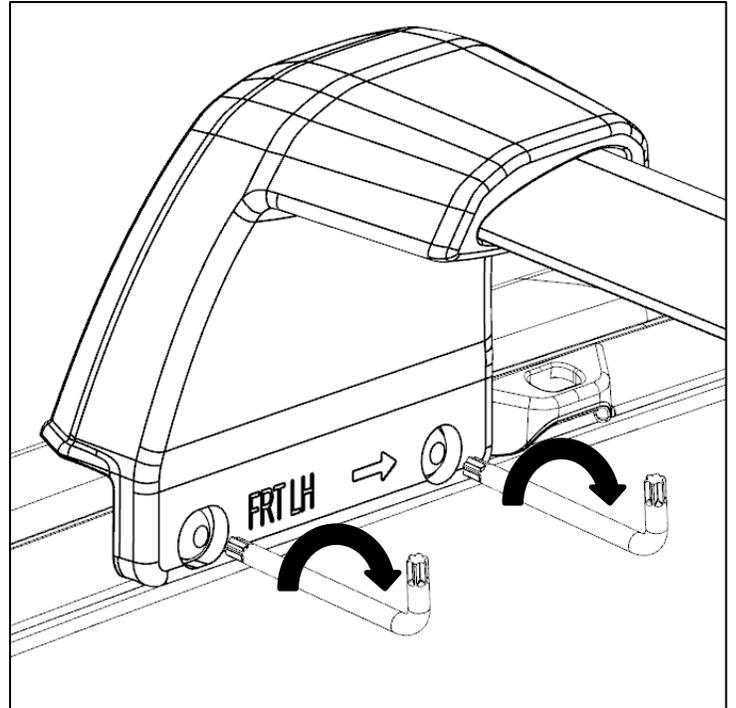
- 1) Above the driver's and passenger's side front door, locate the set of attachment locations on roof rack. Remove tree clips to expose mounting threads and install the "FRT LH" and "FRT RH" casting to this location by fastening two T-30 torx bolts (4) on each side.

**Note: Hand tighten only. RH casting is adjustable cross car through M5 bolts slot feature – DO NOT ADJUST M5 bolts**



- 2) Starting at the front attachment location on the "FRT LH" casting, tighten the T-30 torx bolts using the T-30 torx wrench provided. Move on to "FRT RH" casting and tighten T-30 torx bolts.

**Note: Tighten to 7 Nm**



- 3) Repeat steps 1 through 2 on the rear crossbar assembly.

**Note: Rear assembly can be used to fit for MID position or REAR position.**

Rear casting passenger side is adjustable through M5 bolts slot feature to fit MID and REAR positions. **DO NOT ADJUST M5 BOLTS.**

