

TO PREVENT **SERIOUS INJURY AND PROPERTY DAMAGE**, YOU SHOULD READ, UNDERSTAND AND FOLLOW THE WARNINGS AND INSTRUCTIONS IN THIS MANUAL **PRIOR** TO INSTALLATION.

CALL **MOPAR** FOR ASSISTANCE OR FOR FRENCH/SPANISH INSTRUCTIONS **1-888-528-HEMI (4364)**



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## Included Parts List

Part Description	Part Number	Service Parts	Quantity
<b>PACKAGE</b>	<b>77072482</b>		
Accelerator Pedal	04861714AF	Yes	1
Engine Wiring Harness Kit	77072460AC	Yes	1
Ground jumper	68060322AE	Yes	1
O2 Sensor	05149180AA	Yes	1
O2 Sensor	05149171AA	Yes	1
PCM	P5160165	Yes	1
Charge Air Temp. Sensor	05149279AC	Yes	1

**NOTE:** Revision level (suffix) of part numbers are subject to change.



## 5.7L Stage 3 Engine

### Engine sold separately:

This kit and instruction sheet is designed for a 5.7L Gen III HEMI with the Stage 2 and Stage 3 components assembled.

The 5.7L Stage 3 engine can be built using the following parts and instructions from Stage 2 and Stage 3. Call MOPAR for Stage 2 and 3 instructions; K6862232 and K6862233 respectively. Additionally exhaust manifolds with a tube diameter of 45 mm (1.75 inch) are required to meet performance objectives.

Part Description	Part Number	Quantity
5.7L Base Engine Assembly	68303088AA	1
Stage 3 Cylinder Heads (CNC Ported)	P5160027	1
Mopar Valve Spring Kit (Included in P5160027)	P5160074	1
Camshaft Kit (including phase limiter)	P5160018	1
Tie Bars	P5155655	1
Push Rod - Intake	05045515AA	8
Push Rod - Exhaust	05045516AA	8

Additional components may needed to complete the engine assembly:

Part Description	Part Number	Quantity
Bolt - Manifold to Cylinder Head	06503131	16
Gasket, Exhaust Manifold Right Side	05038098AA	1
Gasket, Exhaust Manifold Left Side	05038099AA	1
Cylinder Head Gasket	53022306AA	1
Cylinder Head Gasket	53022307AA	1
Valve Guide Seal	53022090AB	16
Chain Case Gasket	53021521AD	1
Oil Pan Windage Tray	04792874AA	1

### Fuel

The fuel grade required for 5.7L Stage 3 engine is premium (91 octane or greater). The fuel pressure is a constant 58.5 PSI with the engine running. Fuel pump flow requirements: Minimum 222 Lbs/Hr @ 58.5 PSI (+/- 5 PSI).

### Transmission

The 5.7L Stage 3 HEMI Engine Kit including PCM with calibration is intended for use with a manual transmission, such as the MOPAR TREMEC Magnum 6-speed Transmission Kit part number PW100003AB.

## Safety & Emissions Information

### **WARNING**

To prevent SERIOUS INJURY or DEATH:

- ALWAYS wear eye protection and appropriate protective clothing. You may be exposed to flammable, corrosive and hazardous liquids and materials when installing an engine.
- ALWAYS secure the vehicle with the parking brake or wheel chock before working on a vehicle.
- If you jack the vehicle, securely support the vehicle using jack stands before working under the vehicle.
- Make sure you or the installer has the appropriate skills and the tool required to safely install the engine.
- If you do not understand the instructions, call MOPAR for assistance at 1-888-528-HEMI (4364).
- NEVER modify wiring in the accelerator pedal system.
- Disconnect the battery before beginning work on the vehicle.
- DO NOT connect battery until all connections are made.

### **WARNING**

DO NOT start or run an engine in a closed garage or in confined area. Exhaust gases contain Carbon Monoxide (CO), which is odorless and colorless. Carbon Monoxide is poisonous and can cause serious injury or death when inhaled.

Follow the precautions below to prevent Carbon Monoxide poisoning:

- DO NOT inhale exhaust gases.
- NEVER run the engine in a closed area, such as a garage, and never sit in a parked vehicle with the engine running for an extended period.



## EMISSIONS STATEMENT

### Intended Use:

CRATE HEMI® ENGINES ARE DESIGNED FOR INSTALLATION IN

1. ANY MOTOR VEHICLE MANUFACTURED PRIOR TO MODEL YEAR 1976, AND
2. IN ANY VEHICLE THAT LACKS FEATURES CUSTOMARILY ASSOCIATED WITH SAFE AND PRACTICAL HIGHWAY USE THAT IS OPERATED NOT ON A STREET OR HIGHWAY.

IT MAY BE A VIOLATION OF FEDERAL LAW SUBJECT TO CIVIL PENALTY TO INSTALL A CRATE HEMI® ENGINE IN ANY MOTOR VEHICLE DESIGNED FOR TRANSPORT ON A STREET OR HIGHWAY THAT WAS MANUFACTURED IN MODEL YEAR 1976 AND LATER.



## Operation and Use Limitations:

- Federal and California law prohibit tampering with emissions control equipment or components required to be equipped on Motor Vehicles. This means that persons may not remove or render inoperative any device or element of design that impairs the emissions of such Motor Vehicles. Violators of this prohibition may be subject to civil penalty.
- Crate HEMI® kits may not be used in place of a regulated or certified nonroad engine (such as in marine applications).
- Installation of a Crate HEMI® engine in violation of these Instructions will void any applicable MOPAR warranty.
- 5.7L engines with a Stage 2 & 3 kit from 2013-2016 Challenger/Charger/300 may be comparable to a Crate HEMI® engine when installed in appropriate vehicles as referenced above along with the appropriate Crate HEMI® Kit.

Mopar Performance customers are responsible for complying with applicable federal state and local environmental laws and regulations. Many Mopar Performance parts and components are designed to be equipped in vehicles that are operated not on streets or highways (such as vehicles intended for competition or off-road use). Motor Vehicles designed for transport on streets or highways and equipped with such parts may cause such Motor Vehicles to be out of compliance with applicable emissions standards. It may be a violation of federal and state law to operate such Motor Vehicles equipped with such parts, except where vehicles equipped with such parts are operated not on streets or highways and where such vehicles lack features customarily associated with safe and practical highway use.

If you install such parts on a Motor Vehicle, and your Motor Vehicle fails a required state or local inspection and maintenance (I/M) emissions test, including any test required to maintain or renew your Motor Vehicle's registration, or if your Motor Vehicle is subject to an emissions recall, in either case FCA US LLC may not be required to repair your Motor Vehicle under the emissions warranty, and you may be required to remove those parts and replace them with other parts at your own expense in order to obtain repairs necessary to pass the I/M emissions test or to ensure your Motor Vehicle is compliant with applicable emissions standards after the recall repair.

Those parts marked in this catalogue with a superscript 1 before the part number and appropriately marked on their packaging may legally be used on a vehicle that is not operated on streets or highways and that lacks features customarily associated with safe and practical highway use.

## Limited Warranty:

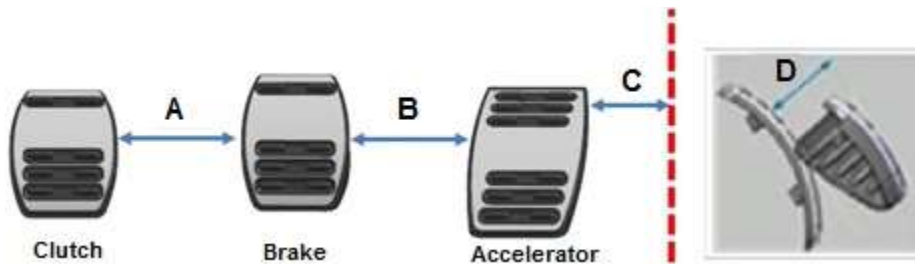
Federal law requires emissions parts on new Motor Vehicles and engines to be warranted for at least two years or 24,000 miles, whichever comes first.

## Component Instructions & Guidelines

### Accelerator Pedal

Follow accelerator pedal installation recommended guidelines below. Torque to 7 N·m (5 Ft. Lbs.). Please refer to the Break-In/Maintenance section for the required pedal learn function.

Label	Description	Minimum Clearance	Maximum Clearance
A	Clutch to Brake	60mm	-
B	Brake to Accelerator	65mm	80mm
C	Accelerator to Transmission Tunnel	35mm	-
D	Accelerator to Brake - Depth	43mm	47mm

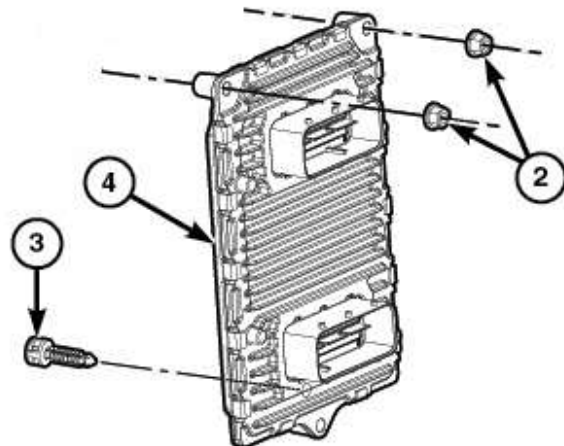


### Powertrain Control Module (PCM)

Fasten PCM using the 3 fastener locations on the edges of the PCM. Do not over tighten fasteners as damage may occur on PCM housing. This PCM will not function in a current production vehicle. Connect a ground cable to PCM housing.

#### NOTICE

The PCM and the engine harness PCM connectors are environmentally sealed. This unit can be mounted anywhere in the vehicle, however it is not recommended to be installed near hot locations such as the exhaust system, on the engine, or high splash areas such as the wheel wells. If routing the wiring harness through the bulkhead or any sheet metal, a grommet is required to prevent damage.



### Coolant Lines & Radiator Fans

Ensure that the correct fan is chosen for the application. This system has a 30 Amp maximum fused output for a fan. Mount appropriately sized fans to appropriately sized radiator for the application used. The fan is programmed to turn on at 98°C (208°F). Use radiator coolant hoses 45 mm (1.75 inches) and fit to specific application. An additional fitting may be on the water pump, if not in use remove fitting and install an appropriate plug.

#### NOTICE

When installing coolant lines ensure there are no sharp bends that may restrict coolant flow. Use tightly secured clamps on hoses and inspect for leaks. Adequate engine cooling is necessary to prevent damage to engine. No air bubbles should be trapped within coolant lines, bleed system correctly. Do not run engine above 116° Celsius or 240° Fahrenheit. Normal temperature range is 93–110°C (200–230°F).



### Rear Heater Lines

If bypassing heater core, recirculate coolant lines at the back of the engine by connecting one side of coolant line to the other using an appropriate length of hose to ensure no sharp bends are present and fasten with hose clamps. Use 5/8 inch inner diameter (ID) hose. If using a heater core, coolant line flow direction is as pictured.



### Front End Accessory Drive (FEAD) Systems

Install selected FEAD kit and FEAD Add-On kits as per their included instruction sheet.

Proper tension must be applied to the serpentine belt. Tensioner must not be against either bump stop and must be applying tension to belt. Use appropriate length belt included within kit or suggested in instruction sheet.

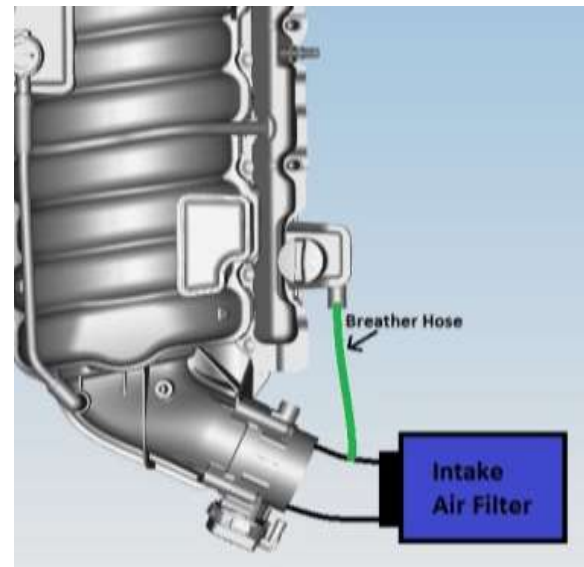
### Intake Filter

An intake filter must be installed, filter recommended is part number 77070038. Install this part by fabricating an intake tube to fit your vehicle's space constraints. The intake filter must be within 600 mm (23.6 inches) of the throttle body. Create a bracket to hold intake filter tube and fasten to engine block using an empty fastener location. Fasten intake tube to the throttle body using 89 mm (3.5 inches) silicone couplers with appropriately sized hose clamps. Ensure filter is fastened correctly and no leaks are present. Install the charge air temperature sensor to tube within 152 mm (6 inches) of the throttle body. Use a 1/2 inch ID rubber grommet when installing charge air temperature sensor into a metal intake tube.



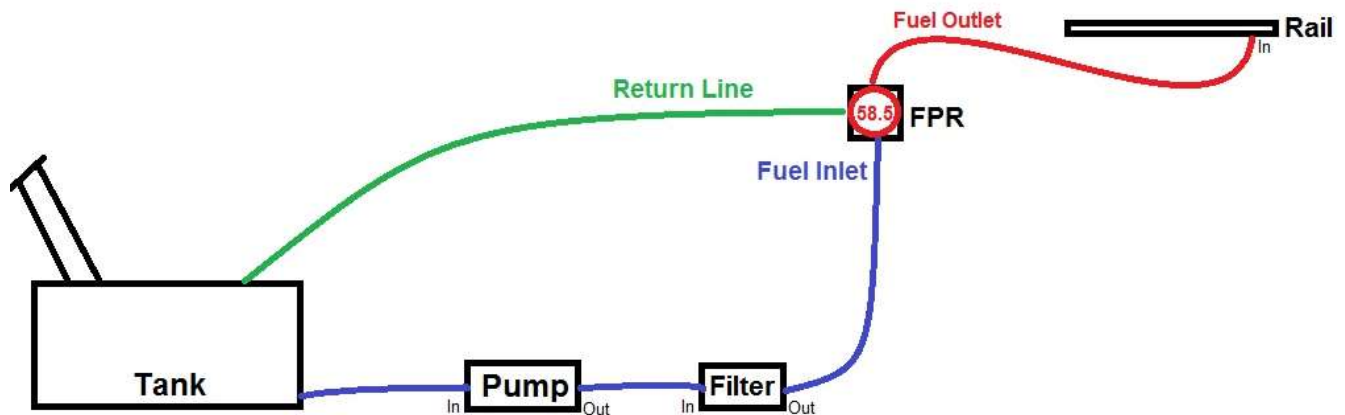
### Make-Up Air

Use 5/8 inch ID hose to connect the make-up air tube (located next to the oil filler neck) to the intake system prior to throttle body. Install a fitting to intake air tube and route make-up air tube to fitting using appropriate fittings and clamps.



### Fuel Lines

Kit is designed to run with factory fuel injectors. If other injectors are used, the calibration will need to be modified. The fuel rail is a non-return style fuel rail. Use only fuel grade hoses and fittings when installing fuel system. Fuel rail inlet size is 3/8 inch SAE quick release. Fuel pump must deliver a minimum of 222 Lbs/Hr at 58.5 psi. A Fuel Pressure Regulator (FPR) is needed if using a non-return style fuel system, the FPR can be external or internal to the fuel pump. The FPR should be placed prior to fuel inlet on fuel rail. Follow diagram below for FPR layout.



### Vacuum

Vacuum reference can be taken at the fitting at the back of the intake manifold. This can be used as the brake booster vacuum line or any other vacuum reference needed. If not being used, cap this fitting with a 3/8 inch ID vacuum hose cap.



## Engine Connections

### **⚠ WARNING**

To prevent SERIOUS INJURY or DEATH:

- Make sure you or the installer has the appropriate skills and the tool required to safely install the engine.
- If you do not understand the instructions, call MOPAR for assistance at 1-888-528-HEMI (4364).

## Engine Harness

Each engine wiring kit will have a different number of connectors. Ensure all connectors are connected in their appropriate location and are in the locked position. The diagrams below show all the engine and chassis connectors. Follow wiring instructions carefully.

### **NOTICE**

- Ensure the wiring harness is secured every 100 mm (4 inches) and routed to avoid potential damage to the wiring. Make sure any unused wiring is properly secured and protected.
- Some cavities may be populated with wires however, those wires are not used in this configuration. See pinouts for circuits used.
- All connector diagrams are in wire insertion view.
- To diagnose a wiring issue outside of this manual, use 2016 Dodge Challenger service information.
- All grounds must be clean and secure. No paint can be present between the ground and body contact point. There are multiple grounding points on the engine and chassis side harnesses, as well as an engine grounding cable part number 68060322AE. This part is to be fastened on one end to the engine block and the other end to the vehicle's chassis, there should not be tension in the Ground Jumper.
- Soldering connections and wire splicing instruction can be viewed on the final page of the wiring section.

Code	Color	Code	Color	Code	Color	Code	Color	Code	Color
BK	Black	DB	Dark Blue	LB	Light Blue	PK	Pink	VT	Violet
BU	Blue	DG	Dark Green	LG	Light Green	RD	Red	WT	White
BR	Brown	GY	Gray	OG	Orange	TN	Tan	YL	Yellow

## Capacitors

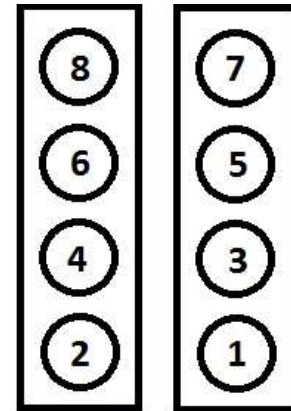
As part of the ignition system there are 2 capacitors on the back of the engine, one on each side bolted to the cylinder head. Plug in the connectors for both capacitors. The capacitors have a 2 pin connector.

Pin	Function	Color	GA
1	FUSED ASD RELAY OUPUT	BR/YL	16
2	N0 - No Connect	NA	



## Ignition & Fuel

There are 8 coil plug connectors and 8 fuel injector connectors, 4 on each side. Ensure that the correct plug is connected for each cylinder to avoid misfires. Firing order is 1-8-4-3-6-5-7-2.



**Front**  
Engine Harness Layout  
for Ignition and Fuel Injection

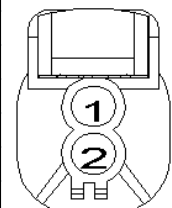
### Coil Plug Connectors (3 pin)

Pin	Function	Color	GA
<b>Coilpack 1</b>			
1	COIL CONTROL 1	DB/DG	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 2</b>			
1	COIL CONTROL 2	DB/TN	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 3</b>			
1	COIL CONTROL 3	DB/OR	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 4</b>			
1	COIL CONTROL 4	DB/GY	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 5</b>			
1	COIL CONTROL 5	DB/YL	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 6</b>			
1	COIL CONTROL 6	DB/OR	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 7</b>			
1	COIL CONTROL 7	BR	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	
<b>Coilpack 8</b>			
1	COIL CONTROL 8	DB/YL	16
2	FUSED ASD RELAY OUTPUT	BR/YL	16
3	NO CONNECT	NA	



### Fuel Injector Connectors (2 pin)

Pin	Function	Color	GA
<b>Fuel Injector 1</b>			
1	INJECTOR CONTROL 1	BR/YE	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 2</b>			
1	INJECTOR CONTROL 2	BR/DB	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 3</b>			
1	INJECTOR CONTROL 3	BR/BU	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 4</b>			
1	INJECTOR CONTROL 4	BR/BG	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 5</b>			
1	INJECTOR CONTROL 5	BR/OR	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 6</b>			
1	INJECTOR CONTROL 6	BR/VT	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 7</b>			
1	INJECTOR CONTROL 7	BR/YL	20
2	ASD CONTROL OUTPUT	BR/WT	16
<b>Fuel Injector 8</b>			
1	INJECTOR CONTROL 8	BR/BU	20
2	ASD CONTROL OUTPUT	BR/WT	16



### Starter Motor

There are 2 connections to be made for the starter, the starter battery connector and the starter solenoid connector. These wires will need to be extended if the starter will be placed on the driver side of the vehicle. The starter battery connector eyelet may not be compatible with all starter options. The eyelet may be replaced with an alternative eyelet.

Pin	Function	Color	GA
1	STARTER RELAY OUTPUT	YL/GY	14



### Alternator

The alternator has 2 connectors, the alternator connector and the alternator battery connector. Once the eyelet for the alternator battery connector is properly fastened in place, ensure that the cover is securely in place to avoid accidental connections to this terminal.

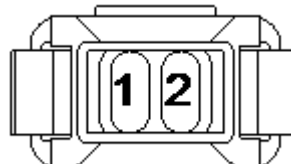
Pin	Function	Color	GA
1	GEN FIELD CONTROL	BR/GY	18
2	GEN SENSE	RD/VT	18



### Engine Sensors

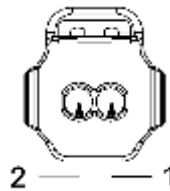
The knock sensors are bolted onto both sides of the engine block. They are located underneath the exhaust manifolds. Plug in the 2 pin connector to each knock sensor.

Pin	Function	Color	GA
<b>Knock 1</b>			
1	KS 1 SIGNAL	DB/YL	20
2	KS 1 RETURN	BR/LG	20
<b>Knock 2</b>			
1	KS 2 SIGNAL	BR/WT	20
2	KS 2 RETURN	WT/BR	20



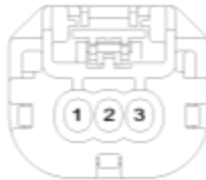
Charge Air Temperature Sensor is to be plugged in at the air intake, ensure that there is little to no tension on this sensor pigtail as this may damage sensor and sensor plug. A hole may be drilled into the pipe up to 152 mm (6 inches) away from the throttle body for installation.

Pin	Function	Color	GA
1	INTAKE AIR TEMP SIGNAL	DB/LG	20
2	SENSOR GROUND	BR/WT	20



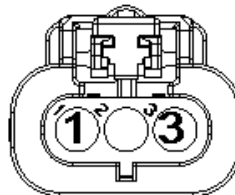
Manifold Absolute Pressure (MAP) Sensor is located on the back of the intake manifold. The MAP sensor has a 3 pin connector.

Pin	Function	Color	GA
1	MAP SIGNAL	VT/BR	20
2	SENSOR GROUND	DB/DG	20
3	5 VOLT SUPPLY	YL/PK	20



Crank Position Sensor is located on the passenger side of the engine near the bell housing flange. It is installed onto the engine block and has a 3 pin brown connector.

Pin	Function	Color	GA
1	5 VOLT SUPPLY	PK/YL	20
2	CKP GROUND	DB/GY	20
3	CKP SIGNAL	BR/LB	20



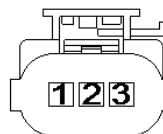
Cam Position Sensor, labeled “CMP” is a 3 pin connector that is located beside the upper radiator hose neck.

Pin	Function	Color	GA
1	5 VOLT SUPPLY	YL/PK	20
2	SENSOR GROUND	DB/DG	20
3	CMP SIGNAL	DB/GY	20



Oil Temperature and Pressure Sensor are connected near the oil filter location. The oil temperature sensor is facing the passenger side of the block and is directly above the filter location. The oil pressure sensor is located higher and to the right of the oil temperature sensor, it is plugged in facing the front of the engine. Replace the oil pressure sensor on 2017 model year engines with the 2016 oil pressure sensor (05149062AB), torque to 15 N·m (11 Ft. Lbs).

Oil Pressure			
Pin	Function	Color	GA
1	5 VOLT SUPPLY	PK/YL	20
2	OIL PRESSURE SIGNAL	VT/GY	20
3	SENSOR GROUND	DB/DG	20
Oil Temp			
Pin	Function	Color	GA
1	SENSOR GROUND	BR/WT	20
2	ENGINE OIL TEMP SIGNAL	VT/BR	20



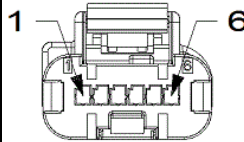
Coolant Temperature Sensor has a 2 pin connector on the front of the block above the water pump pulley.

Pin	Function	Color	GA
1	ECT SIGNAL	VT/OR	20
2	SENSOR GROUND	BR/WT	20



Throttle Position is a 6 pin connector that is on the throttle body assembly. Do not modify any wiring in this connector.

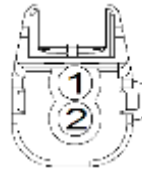
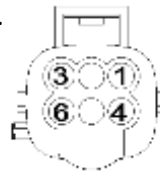
Pin	Function	Color	GA
1	ETC MOTOR (+)	TN/YL	18
2	ETC MOTOR (-)	TN/OR	18
3	TP 2 SIGNAL	BR/DG	20
4	5 VOLT SUPPLY	PK/YL	20
5	TP 1 SIGNAL	BR/OR	20
6	TP SENSOR RETURN	BR/DB	20



### Variable Cam Timing (VCT)

VCT solenoid is located under the intake manifold. This will remain connected on the engine, connect the VCT Inline 6 pin connector. VCT Harness is part number 04801784AE.

VCT Inline			
Pin	Function	Color	GA
1	VCT CONTROL	DB	20
2	GROUND	BK	20
VCT			
Pin	Function	Color	GA
1	GROUND	BK	20
2	VCT CONTROL	DB	20

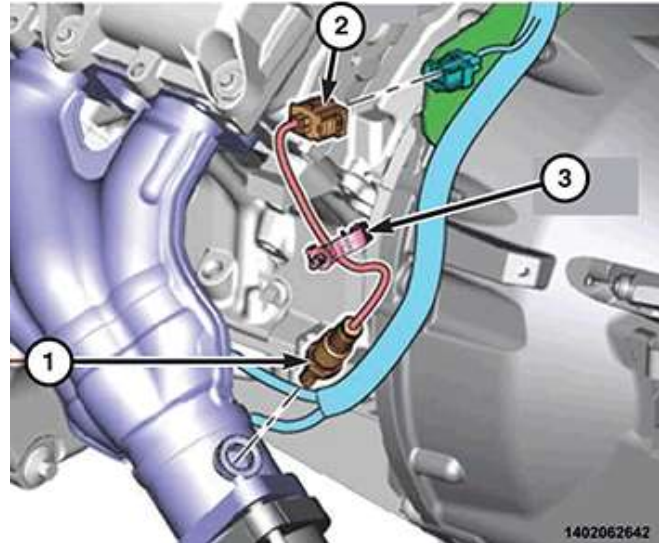


## O2 Sensors

The threads of the new oxygen sensors are factory coated with anti-seize compound to aid in removal. Do not add any additional anti-seize compound to threads of a new oxygen sensor. Install the oxygen sensor (1) into the exhaust manifold and tighten to the proper to 52 N·m (38 Ft. Lbs.). Connect the oxygen sensor wire harness connector (2) and secure the wire harness to an appropriate location (3).

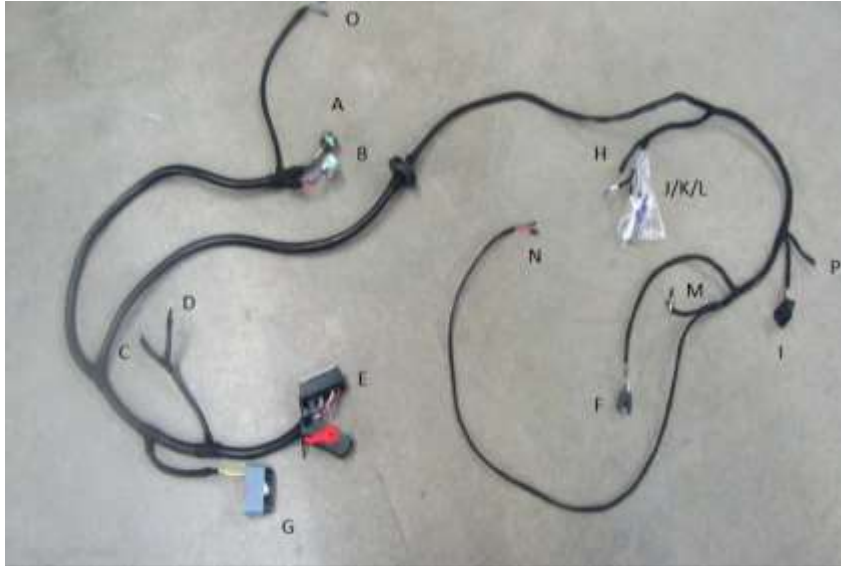
### Upstream (Left & Right)

Pin	Function	Color	GA
<b>O2 Driver Front</b>			
1	O2 1/1 HEATER CONTROL	BR/LG	16
2	GROUND	BK	16
3	O2 RETURN UPSTREAM	BR/DG	20
4	O2 1/1 SIGNAL	DB/LB	20
<b>O2 Passenger Front</b>			
1	O2 2/1 HEATER CONTROL	BR/VT	16
2	GROUND	BK	16
3	O2 RETURN UPSTREAM	BR/DG	20
4	O2 2/1 SIGNAL	DB/LG	20



## Body Harness

The body side harness consists of 2 sides, one side to route into the engine bay and mate with the PCM and PDC, and one side to the vehicle cabin for other connections. A grommet hole of 50 mm is needed in the bulkhead to route the harness. Ensure the hole that is cut is on a flat plane of a minimum material thickness to seal of 5 mm and is deburred. Feed the harness through the hole and insert the grommet in place.



Call Out	Connector
A	PDC A - Black
B	PDC B - Gray
C	Ground
D	Ground
E	PCM - Body
F	Pedal
G	Inline - Body
H	Ground
I	DLC
J/K/L	Star Connectors
M/N/O	Blunt Leads
P	Ground

### Dash / Blunt Leads

Each blunt end will require the correct corresponding connection on the vehicle.

M – All Colors – Gateway: Not used in this application. (CAN Bus blunt leads)

N – Color: LB/TN – Gauge: 20 – Starter Relay Control: Connect to 12V source provided only when in crank position. Requires a 12V input from ignition switch to control the starter relay only when key is in the crank position.

N – Color: PK – Gauge: 20 – IGN Relay Control: Connect to 12V source provided when in crank and run position. Requires a 12V input from ignition switch to control the ignition relay when key is in the crank and run position.

N – Color: DG/OG – Gauge: 18 – Clutch Interlock: Connect to ground input from clutch pedal switch or neutral safety switch.

N – Color: RED – Gauge: 18 – Aux: Positive output, battery feed, always on. (12V output, 20A fuse)

O – Color: DB/OG – Gauge: 16 – Fuel Pump Feed: Positive output for an electric fuel pump. (12V output, 20A fuse)

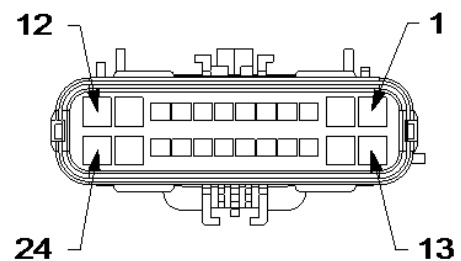
O – Color: DG/RD – Gauge: 12 – Cooling Fan Feed: Positive output for an electric cooling fan. (12V output, 30A fuse)

### Inline Engine and Body Harness

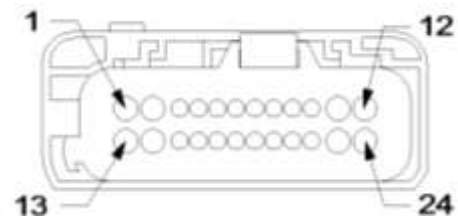
The inline engine and body harness connector is the only connection between the body harness and the engine harness. Some cavities may be populated with wires, however those wires are not used in this configuration.



Inline Engine			
Pin	Function	Color	GA
1	STARTER RELAY OUTPUT	YL / GY	14
2	FUSED ASD RELAY OUTPUT	BR / YL	16
13	ASD CONTROL OUTPUT	BR / WT	16
21	EVAP PURGE CONTROL	DB / WT	20



Inline Body			
Pin	Function	Color	GA
1	STARTER RELAY OUTPUT	YL / GY	14
2	FUSED ASD RELAY OUTPUT	BR	16
13	ASD CONTROL OUTPUT	BR / WT	16
21	EVAP PURGE CONTROL	DB / WT	20



All diagrams are wire insertion view

### Power Distribution Center (PDC)

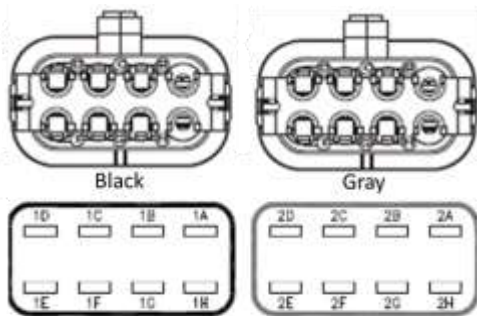
There are 2 connectors that plug into the PDC and 2 battery post terminals. Torque for the PDC feet is a maximum of 2.7 N·m (24 In. Lbs.).

#### NOTICE

The PDC connectors are environmentally sealed. This unit can be mounted anywhere in the vehicle, however it is not recommended to be installed near hot locations such as the exhaust system or high splash areas such as wheel wells.

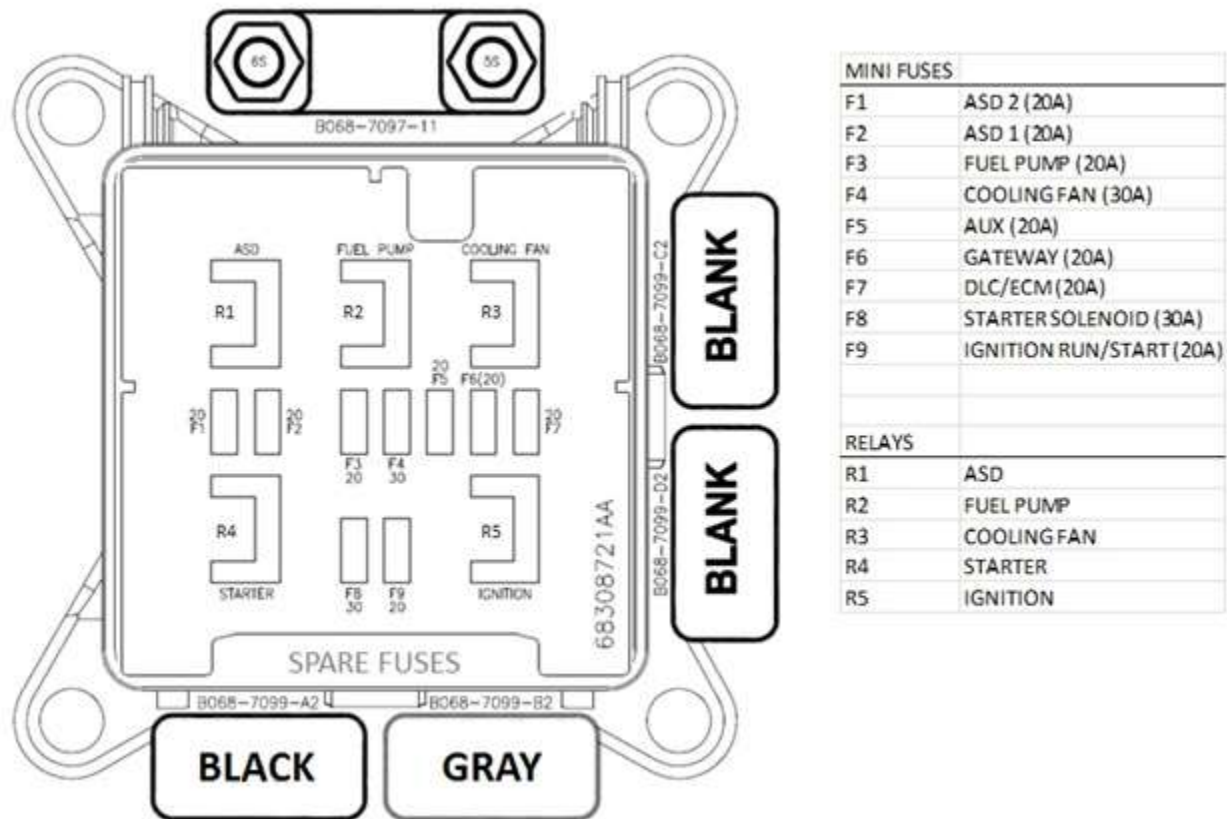


Pin	Function	Color	GA
<b>PDC 1</b>			
1A	STARTER SOLENOID	YL/GY	14
1B	ASD RELAY CONTROL	BR/YL	20
1C	ASD RELAY FEED 1	BR	16
1D	ASD RELAY FEED 2	BR/WT	16
1E	CLUTCH INTERLOCK	DG/OG	20
1F	STARTER RELAY CONTROL	LB/TN	20
1G	FUEL PUMP REPLAY CONTROL	DB/TN	20
1H	FUEL PUMP FEED	DB/OG	12
<b>PDC 2</b>			
2A	DLC/ECM POWER FEED	RD	16
2B	GATEWAY POWER FEED	RD	18
2C	IGN SWICH BATTERY FEED	RD	18
2D	ECM RUN/START FEED	PK/BR	18
2E	COOLING FAN FEED	DG/RD	12
2F	COOLING FAN RELAY CONTROL	DB/LG	20
2G	IGN/FUEL PUMP RELAY RETURN	BK/GR	18
2H	IGN RELAY CONTROL	PK	20



All diagrams are wire insertion view





### PDC Bus Bar & PDC Battery Connection

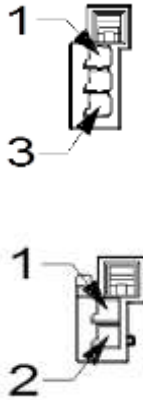
The PDC bus bar will already be installed on the PDC. The bus bar connects both PDC power studs together to allow for only one power cable to be connected. Connect the PDC Battery terminal to either power stud on the PDC above the bus bar. The power studs' maximum torque is 20.4 N·m (15 Ft. Lbs.), with a max power rating of 200A. Close the terminal flap when complete.



### STAR Connector and Connections

The Star connector has multiple inputs; only 3 will be used in this application. Only two star connectors on the chassis harness will come installed to the star connector. Connect Star 3 when using the CAN Bus Interface Device.

Pin	Function	Color	GA
<b>Star 1</b>			
1	CAN +	WT/LG	20
2	CAN -	WT/LB	20
3	GROUND	BK/GY	20
<b>Star 2</b>			
1	CAN +	WT/YL	20
2	CAN -	WT/BK	20
<b>Star 3</b>			
1	CAN +	WT/OR	20
2	CAN -	WT/VT	20



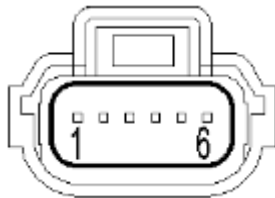
### Pedal Connector

#### **⚠ WARNING**

To prevent SERIOUS INJURY or DEATH, NEVER modify wiring in the accelerator pedal system.

The accelerator pedal connector is a single 6 pin connector.

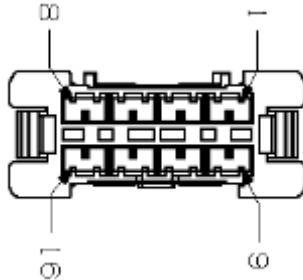
Pin	Function	Color	GA
1	APP 5 VOLT 1	BR/VT	20
2	APP SIGNAL 1	BR/WT	20
3	APP SENSOR GROUND 1	BR/YL	20
4	APP SENSOR GROUND 2	BR/VT	20
5	APP SIGNAL 2	WT/BR	20
6	APP 5 VOLT 2	VT/BR	20



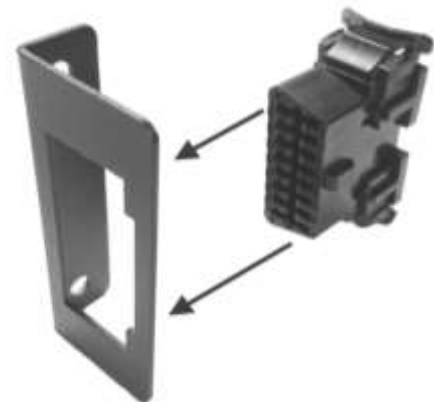
### Data Link Connector (DLC)

This connector is an OBDII plug that can be mounted anywhere in the vehicle to diagnose issues and codes the PCM may be outputting. When reading codes, a P1400 code may be present. This indicates an aftermarket controller is being used.

Pin	Function	Color	GA
4	GROUND	BK	20
5	GROUND	BK	20
6	CAN C (+)	GY/WT	22
14	CAN C (-)	YL	22
16	FUSED B (+)	RD	20



The wiring harness will include a DLC bracket. Install the bracket anywhere in the interior of the vehicle, allowing enough space to access the connector when needed. The connector will clip into the opening of the bracket.



### Final Connection (Engine Harness)

#### **⚠ WARNING**

To prevent SERIOUS INJURY, DEATH or PROPERTY DAMAGE:

- DO NOT connect battery until all connections are made.

#### **Battery**

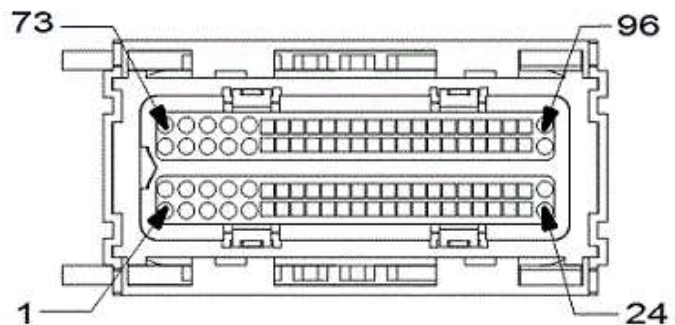
The battery must supply a minimum of 12.65 volts. Connect battery as final step before initiating starting procedures. Battery terminal should not be loose.





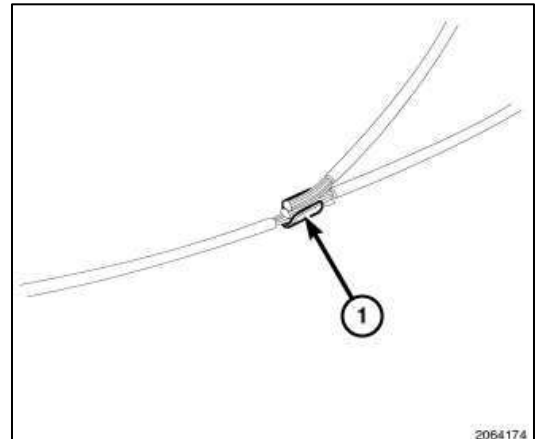
PCM Engine Harness			
Pin	Function	Color	GA
4	OIL PRESSURE SIGNAL	VT/GY	20
8	INJECTOR CONTROL 1	BR/YL	18
9	INJECTOR CONTROL 2	BR/DB	18
10	INJECTOR CONTROL 3	BR/LB	18
11	INJECTOR CONTROL 4	BR/TN	18
12	ECT SIGNAL	VT/OR	20
13	KS 2 SIGNAL	BR/WT	20
14	KS 1 SIGNAL	DB/YL	20
19	O2 1/2 SIGNAL	DB/YL	20
20	O2 RETURN DOWNSTREAM	DB/DG	20
21	O2 2/2 SIGNAL	BR	20
22	VCT CONTROL	DB	20
24	O2 1/1 HEATER CONTROL	BR/LG	16
32	GENERATOR FIELD CONTROL	BR/GY	18
33	ETC MOTOR (+)	TN/YL	8
34	ETC MOTOR (-)	TN/OR	18
35	GENERATOR SENSE	RD/VT	18
37	KS 2 RETURN	WT/BR	20
38	KS 1 RETURN	BR/LG	20
39	O2 1/1 SIGNAL	DB/LB	20
40	O2 RETURN UPSTREAM	BR/DG	20
41	O2 2/1 SIGNAL	DB/LG	20
43	EOT SIGNAL	VT/BR	20
44	IAT SIGNAL	DB/LG	20
45	MAP SIGNAL	VT/BR	20
48	O2 1/2 HEATER CONTROL SUPPLY	BR/WT	16
49	COIL CONTROL 3	DB/OR	16
50	COIL CONTROL 2	DB/TN	16
51	COIL CONTROL 1	DB/DG	16
53	SRV ACTUATOR CONTROL SIGNAL (6.4L ONLY)	DB/LG	18
60	SRV SENSE OUTPUT (6.4L ONLY)	DB/YL	18
65	TP SENSOR RETURN	BR/DB	20
66	SENSOR GROUND	DB/DG	20
67	5 VOLT SUPPLY	PK/YL	20
68	SENSOR GROUND	BR/WT	20
72	O2 2/1 HEATER CONTROL	BR/VT	16
73	COIL CONTROL 4	DB/GY	16
74	COIL CONTROL 5	DB/YL	16
75	COIL CONTROL 6	DB/OR	16
76	COIL CONTROL 7	BR	16
77	COIL CONTROL 8	DB/YL	16
79	INJECTOR CONTROL 5	BR/OR	18
80	INJECTOR CONTROL 6	BR/VT	18
81	INJECTOR CONTROL 7	BR/YL	18
82	INJECTOR CONTROL 8	BR/LB	18
85	CMP SIGNAL	DB/GY	20
86	CKP SIGNAL	BR/LB	20
87	5 VOLT SUPPLY	YL/PK	20
88	CKP GROUND	DB/GY	20
89	THROTTLE POSITION 1 SIGNAL	BR/OR	20
90	THROTTLE POSITION 2 SIGNAL	BR/DG	20
96	O2 2/2 HEATER CONTROL	BR/GY	16

PCM Body Harness			
Pin	Function	Color	GA
23	ECM RUN/START FEED	PK/BR	18
33	CAN LOW STAR CONN	WT/BK	20
48	FUEL PRESSURE SENSOR 5 VOLT	BR/DB	20
52	ECM GROUND	BK	18
53	ECM GROUND	BK	18
54	FUEL PRESSURE SENSOR GROUND	BR/TN	20
57	CAN HIGH STAR CONN	WT/YL	20
67	PEDAL SENSOR GROUND 2	BR/RD	20
68	PEDAL SENSOR GROUND 1	BR/YL	20
69	PEDAL 5 VOLT 2	VT/BR	20
72	GROUND	BK	18
73	FUEL PUMP RELAY CONTROL	DB/TN	20
74	ASD RELAY FEED 2	BR/WT	16
75	ASD RELAY FEED 2	BR/WT	16
76	ASD RELAY FEED 2	BR/WT	16
78	COOLING FAN RELAY CONTROL	DB/OG	20
80	ASD RELAY CONTROL	BR/YL	20
88	FUEL PRESSURE SENSOR SIGNAL	DB/OG	20
91	PEDAL SIGNAL 2	WT/BR	20
92	PEDAL SIGNAL 1	BR/WT	20
93	PEDAL 5 VOLT 1	BR/VT	20
94	PURGE SOLENOID	DB/WT	20
96	DLC/ECM POWER FEED	RD	16

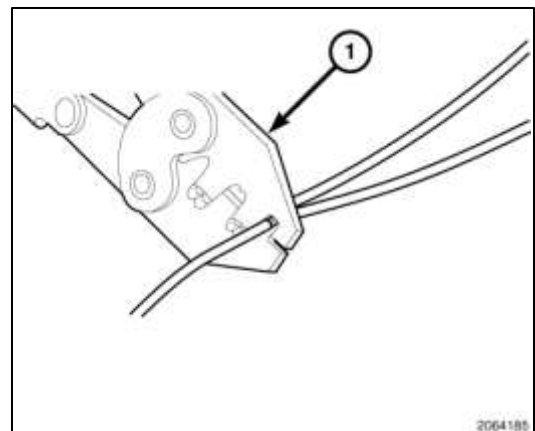


How to splice and connect blunt ends correctly:

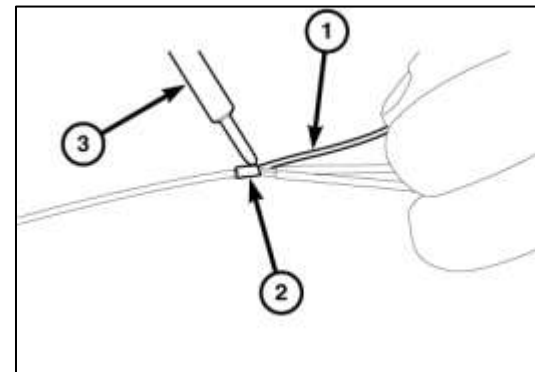
1. Place the strands of the wires overlapping each other inside of the splice clip (1).



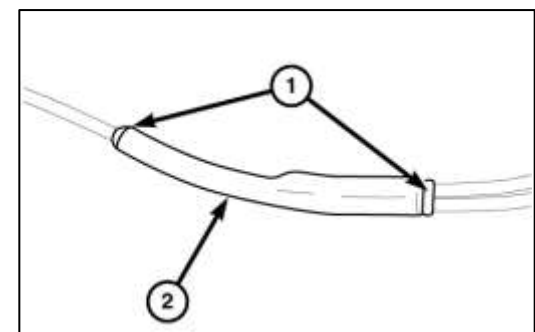
2. Using MOPAR crimping tool (1) or equivalent, crimp the splice clip and wires together.



3. Solder (3) the connection (2) together using rosin core solder (1).



4. Center the heat shrink tubing (2) over the solder joint and heat using a heat gun. Heat the joint until the tubing is tightly sealed and sealant (1) comes out of both ends of the tubing.





## Break-In/Maintenance

Follow this procedure below in the correct order and read all content prior to starting your new crate engine.

### Pedal Learn

Visit a MOPAR dealer to perform the pedal learn function below:

1. Connect a battery charger to the vehicle.
2. Cycle ignition to RUN.
3. Connect the scan tool (wiTECH 2.0).
4. Enter VIN as "1111111111111111".
5. Select "2015" and "LA" (Challenger) as vehicle from drop down menus.
6. Select "PCM."
7. Select "Misc Functions."
8. Select "Learn ETC."
9. Follow on-screen instructions.
10. Cycle ignition key after the successful routine completion.

### Fuel Prime

Turn ignition key to "on" position and leave it on the on position for 3-5 seconds, listen for fuel pump priming. Turn ignition key to "off" position and wait approximately 3 seconds. Repeat this process 5 times. The fuel system should be pressurized now.

## WARNING

To prevent SERIOUS INJURY, DEATH or PROPERTY DAMAGE:

Before starting the engine:

- Ensure transmission is in the neutral position
- Secure vehicle with the parking brake or wheel chuck

### Start & Check

Once all other procedures above are complete turn engine over using the ignition key. Turn ignition key to "on" position, listen for fuel pump priming, turn ignition key to "start" position and hold until motor start or for 5 seconds maximum. Return key to "on" position and repeat a maximum of 5 times to start engine. Once engine has started, listen for unusual noises such as engine knock or engine misfires. FEAD drive belts may be noisy at first if tension is not correct or engine is very cold.

### Warm Up

Once started the engine will be cold and will idle at a high RPM. Do not depress the accelerator during warm-up stage. The RPM should decrease gradually as temperature increases. The idle RPM will level out and the engine coolant temperature should be running at approximately 200–230°F (93–110°C). Once the engine has reached operating temperature, follow Break-In procedure below.



## Troubleshooting

### Engine does not crank

1. Battery is dead.
2. Clutch interlock switch not properly connected/faulty.
3. Starter not properly connected.
4. Ignition wiring not properly connected.
5. Blown fuse in PDC.
6. Starter does not engage flywheel correctly.
7. Starter is faulty.

### Engine Cranks but does Not Start

1. Powertrain fuses open, inspect all fuses, if an open fuse(s) is found, check the related circuit(s) for a short to ground or high resistance, repair issue and replace fuse.
2. Fuel pump delivery; verify that the fuel tank is not empty before continuing. Check fuel delivery system.
3. Check ignition spark.
4. Possible mechanical Issue, engine exhaust system must be free of any restrictions or leaks, engine valve timing must be within specifications, and check for broken timing components, engine compression must be within specifications.

### Engine Cranks but runs poorly

1. Disconnected sensor or solenoid.
2. Wrong fuel injector location.
3. Wrong ignition coil location.
4. Inadequate fuel flow.
5. Connect to the DLC port and diagnose issue.

### Other

Please reference the 2016 Dodge Challenger service manuals to diagnose other issues.

Call MOPAR for assistance if you have any questions regarding the instructions. 1-888-528-HEMI (4364)

French and Spanish Instructions available, please call MOPAR.



### **SHARE YOUR EXPERIENCE WITH MOPAR!**

MOPAR would love to hear your thoughts and experiences! Send us a message on our Facebook page or email us at [FCAsocial@fcagroup.com](mailto:FCAsocial@fcagroup.com) with the subject "Crate Engine".