

2007 CHRYSLER SEBRING TRAILER HITCH

| Parts List | | | | | | | | | TOOLS REQUIRED |
|-------------|-----|----|-------------|------------------------|---|-------------------------------|--|-------------|----------------|
| ITEM | 1 Q | ΤY | PART NUMBER | DESCRIPTION | | | | | SOCKET WRENCH |
| 1 | | 1 | 1/2" | FISHWIRE TOOL | | | | | 3/4" SOCKET |
| 2 | | 5 | 600086 | NUT,HEX FLANGE, 1/2-13 | | | | | TORQUE WRENCH |
| 3 | Ι. | 1 | 600085 | BOLT,CARR, 1/2-13x1.5 | | | | | |
| 4 | | 1 | 600084 | SPACER,SQ HOLE 1/4x1x3 | | | | | |
| 5 | Τ. | 4 | 600123 | BOLT, HEX, 1/2-13 X 4 | | | | | |
| 6 | 1 | 4 | 600098 | WASHER,FLAT,USS,1/2" | | | | | |
| DRIVER SIDE | | | | | 1 | ISTING HOLE IE TO FISHWIRE 4 | | RETHIS HOLE | |

INSTALLATION INSTRUCTIONS:

- 1) Raise hitch into position between frame rails as shown. Push exhaust to side or lower if needed.
- 2) Install the four 1/2"-13 x 4" hex bolts with 1/2" washers from the outside of frames as shown. Fasten with 1/2" flange nuts finger tight to the sideplates.
- 3) With hitch in position, enlarge hole in frame at the flange of the passenger side plate with a 17/32" drill bit to fit a 1/2" bolt. It is advised to paint any exposed metal after drilling.
- 4) Fishwire 1/2"-13 x 1 1/2" carriage bolt with square hole spacer through existing square hole in frame to the enlarged hole and fasten to side plate with 1/2" flange nut. Finger tight only.
- 5) With all fasteners in place, torque all 1/2" hardware to 110 ft.-lb (149 N•m).

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